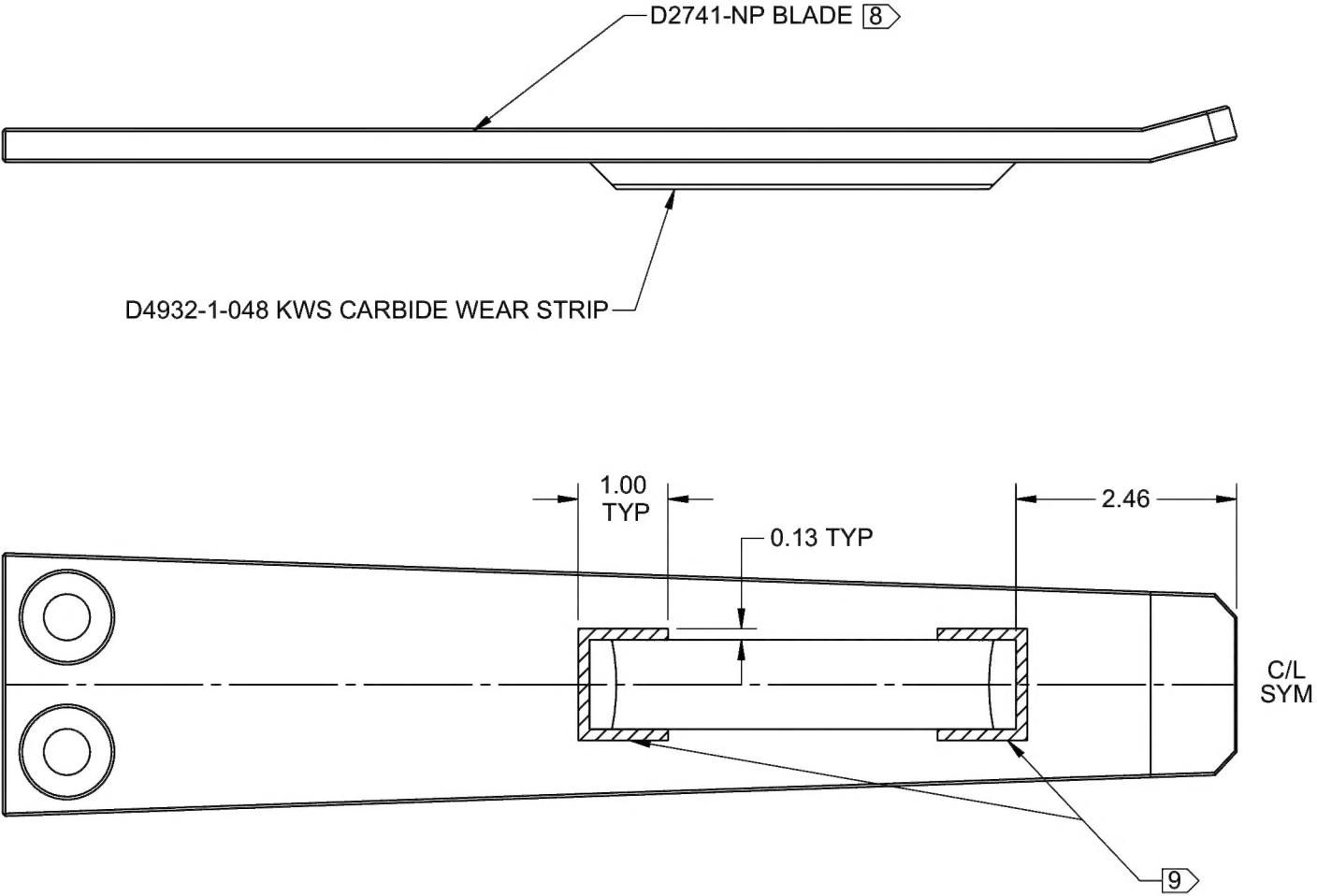


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4934-041	GLACIER GRIP BLADE ASSY
1	1	D2741-NP	BLADE
2	1	D4932-1-048	KWS CARBIDE WEAR STRIP



D4934-041 GLACIER GRIP BLADE ASSY

PRELIMINARY ISSUE  
DB 13.09.09

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: POWDER COAT "WHITE" PER DART QSI 005 4.3.5.2 (EXCEPT FOR CARBIDE FACE)
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.030 TO 0.060 MAX
  - 6) IDENTIFICATION: WITH DART P/N "D4934-041" PER DART QSI 044 METHOD 6.1
  - 7) WEIGHT: 4.12 LBS
  - 8) VERIFY TENSILE STRENGTH (AFTER WELDING) BY HARDNESS TEST PER ASTM E18 TO 34-40 HRC
  - 9) WELDING: PER QSI 004

A	NEW ISSUE	DB	13.08.28
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. PA4
MFG. APPR.		D4934	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GLACIER GRIP BLADE	NTS
DATE	13.09.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	